

2BAR Spirits

More than a century ago, the Kaiser family settled in South Texas and established the 2bar Ranch. Five generations of Kaisers have ranched the land under the 2BAR brand, which has come to stand for quality, independence and hard work.

Nathan Kaiser brings these values to 2BAR Spirits, where bourbon and moonshine are handcrafted in a grain-to-glass production. He founded the company in 2010 (officially opened in 2012) in Seattle, Washington. Their grain-to-glass commitment means they purchase their grain directly from Washington State farmers, and they mill, mash, ferment, distill, age and bottle absolutely everything onsite. Their 2BAR Bourbon is the first 100% locally made Seattle bourbon.

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